

Peacco Solutions S.O.P. Process

● N7111-1 (Peacco general metal surface treatment solution)

1. IR cured time and temperature : IR160-170°C (above) ×10-15mins · (metal slab need 15 mins, metal sheet needs 10 mins above)
2. Our solutions are alcohol solvent products so it absolutely can not mix the ***p*-Xylene and ester solvent.**
3. Spray Gun: 0.5-1.1m/m diameter (process in the clean room)
4. Air from compressor, its pressure: 3-4.5kg/cm² (must absolutely clean, no water / no grease in the air pipeline)
5. N7111-1 wet film thickness:30-40μm, after IR cured: 160-170°C × 15mins, normal dry film thickness: 8-10μm.
6. If you need to do any performance test must be after IR cured over 24 hours(better 48 hours above)
7. Thinner: S1000 (N7111 · N7111-1)

● For each peacco's solution products, only needs stock temperatures below 30 ° C and shade.